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## ENGINEERING CHANGE REQUEST

### ECR 115

<b>Date Opened:</b>	11/25/20 9:49 AM	<b>Requested By:</b>	Drouin, Steven
<b>Type:</b>	Drawing/Pattern Change	<b>Responsible Engineer:</b>	Drouin, Steven
<b>Priority:</b>	Medium	<b>Requester*:</b>	Lussier, Patrick
<b>Status:</b>	Under Review	<b>DE Approver*:</b>	Shepherd, David
<b>Reason:</b>		<b>DM:</b>	Lee, Michael
<b>Expense:</b>	1000	<b>ECR Lead*:</b>	Drouin, Steven
<b>Target Date:</b>		<b>ECR Specialist:</b>	Drouin, Steven
<b>Execution Date:</b>			
<b>ECR Approval No:</b>			
<b>RE (R&amp;D):</b>		<b>**BRIEF DESCRIPTION**:</b>	<b>D4655-1 Speaker issue</b>
<b>Status Note:</b>		<b>DESCRIPTION/ ADR CONTENT**:</b>	Problem: D4655-1 Speaker issue Procurement has a problem procuring 4C5Z8 speakers per D4655-1 and would like to have a option to procure 4C3Z8OT speaker. Engineering to do list: speakers are on order and will be received and quarantine, Reason is to test fit and make sure the new speaker is the same dimensions and the old one If everything is good update D4655

### CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
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### PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
4C3Z80T		On hold	Loudspeaker	Purchased Item			
4C5Z8		On hold	Speaker D4655-1	Sub-assembly			
D4655-1		On hold	Speaker	Sub-assembly			

### INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
4C3Z80T		0 Quarantine	16 *	0 *
4C5Z8		0 *	0 *	0 *
D4655-1		20 *	0 *	16 *

### ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD 816	Sustain Engineering		Active

### EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (D4655), Update/Create MDL (MDL-D139-816 Rev. E)
4. Production Type	Outsourced/Purchased Part (D4655-1)
5A. ECR Lead Assessment - MINOR Changes	Change of qualified supplier
6A. Production Impact	Update/Create BOMs & Routes
9. Sustaining Cost Grouping	Revenue Generation (To be able to continue selling these kits)